附件	2 浙江水	利水电学院	"南浔青年学	者"申请表		
姓名	李震	出生年月年龄 (年龄)	<u>1992</u> 年 <u>09</u> 月 (31岁)	参加工作时间	<u>2023</u> 年 <u>04</u> 月	
现所在单位 (部门)	浙江水利水电学院	最高学历/学位	研究生/博士	专业技术职务	讲师	
符合条款		符合科研类	5 类论文1 篇			
	s 和研类 引 法: <u>120</u> F S S	ensitive, breathable erodynamics assiste 2] Zhen Li, Wenli uming Yao*. Susta Kaolin suspension. C 3] Zhen Li, Xuan C Militky, Juming Yao.	Wang, Lin Liu*, Yix and durable E-textiles d screen printing. Cellu Gong, Xuan Chen, I inable cationic cellul cellulose (2021) 28:110 hen, Xin Chen, Jiangqi Interfacial-modified gi ic self-assembly. ACS	integrated by graph lose (2022) 11:1201 Lin Liu*, Ranju Me ose for highly effi 97-11108. (3类) ang Guo, Lin Liu, G raphene/cotton fabric Aapplied Polymer M	hene ink via scalable 6-12026. (3 类) eng, Yanhong- Ding, cient flocculation of uocheng Zhu, JiRi c for durable pressure	
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ORIGINAL RESEARCH



# Highly sensitive, breathable and durable E-textiles integrated by graphene ink via scalable aerodynamics assisted screen printing

Zhen Li · Feifei Wang · Lin Liu<sup>®</sup> · Yixin Liu · Jikai Liu · Xinxin Chen · Juming Yao

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Abstract Flexible wearable electronic textiles (E-textiles) are predicted to apply in the intelligence management of physical training for automatic, intelligent, and scientific health management. Recently, printing electronic is one of the attractive processes for the large-scale manufacturing of patterned E-textiles. However, it is an enormous challenge that achieve sensing functionality without sacrificing the original performance of fabric. Herein, we proposed a new scalable aerodynamic assisted screen print technology to develop highly sensitive, breathable, and durable electronic textiles via the integration of graphene ink. Briefly, stable graphene ink was fabricated

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based on the exfoliation and dispersion of cellulose/ PEDOT:PSS solution, and directly screen printed on spandex/cotton blend fabric (SCBF) with the assisting of airflow pressure. The as-prepared ink infiltrated and wrapped along the fiber surface by aerodynamic assisted screen printing instead of filling fabric inter-fibers, endowing the SCBF with conductivity (82.16  $\Omega$ /sq), flexibility and breathability. Consequently, the acquired E-textile exhibited superior air permeability (38.5 L·m<sup>2</sup>/s), washing durability (> 50 cycles), excellent sensitivity (GF=36), strain sensing performance and stability (> 9000 cycles). Finally, a monitoring smart garment has been demonstrated to show the potential of a large-scale E-textile for physical training or health management.

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## Sustainable cationic cellulose for highly efficient flocculation of Kaolin suspension

Zhen Li · Wenli Gong · Xuan Chen · Lin Liu 🕒 · Ranju Meng · Yanhong Ding · Juming Yao

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Abstract Green bio-flocculants from renewable biomass resources have received the widespread attention for wastewater treatment, which are promising alternatives to petroleum-based synthetic flocculants. In this paper, sustainable cationic cellulose bioflocculants with various amino group contents were successfully prepared by a feasible chemical crosslinking with polyethyleneimine (PEI). The flocculation performances of diverse PEI-grafting cellulose (CE-PEI) were evaluated to purify turbid Kaolin suspension. Further, the flocculation kinetics and flocculation mechanism were investigated. Benefiting from the high surface positive charges and supramolecular structure, CE-PEI bio-flocculants with amino group contents of 17.5 mmol/g displayed the best turbidity removal efficiency. The residual

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turbidity of Kaolin suspension decreased from the initial 480–8.6 NTU, a 98.2% reduction with CE-PEI dosage of 0.15 mg/mL, sedimentation time of 30 min at pH 7.0. Flocculation kinetic results indicated that interaction of aggregation and collision between CE-PEI bio-flocculants and Kaolin particles was sufficient for the flocculation process at the optimal CE-PEI dosage. Moreover, charge neutralization was the dominant mechanism for the flocculation of CE-PEI on Kaolin. Thus, this work not only exploits a promising application of cellulose as a bio-flocculant, but also provides a feasible approach to efficiently purify high turbidity wastewater.

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#### Abstract

Flexible, wearable pressure sensors have been widely studied in the fields of motion detection, health management, and humancomputer interaction. However, the unsatisfactory stability and durability limit its application, due to the weak interface interaction between the flexible substrate and conductive layer. Herein, we design a wearable pressure sensor with good sensitivity and stability by integrating a conductive cellulose/exfoliated graphene (CEG) ink with polyethylenimine-modified cotton fabrics (PEI-CFs). The negatively charged graphene was obtained via liquid-phase exfoliation of graphite in a sustainable  $cellulose \ solution. \ The \ pressure \ sensor \ was \ prepared \ by \ an \ electrostatic \ self-assembly \ process \ in \ which \ negatively \ charged \ CEG$ is adsorbed to the positively charged PEI-CFs. In this strategy, CEG ink combines firmly with the PEI-CF substrate, endowing the as-prepared pressure sensor with stable sensing performance and long-term stability. Due to these advantages, it can be used for human health monitoring, such as human motion, breathing, and microexpression. This work provides a simple and feasible route for the development of stable, durable, and high-performance wearable electronics.



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#	作者	标题	来源出版物	JCR影响因子	中科院分区	出版物类 型	入藏号
1	Ll, Z; Chen, X; Chen, X; Guo, JQ; Liu, L; Zhu, GC; Militky, J; Yao, JM	Interfacial-Modified Graphene/Cotton Fabric for Durable Pressure Sensor via Electrostatic Self-Assembly	ACS APPLIED POLYMER MATERIALS 2022, 9.	• 4.855 (2021);	• 大类(升级版) (2022) 化 学 [2];	J Article; Early Access	WOS:000 87959530 0001
2	Li, Z; Wang, FF; Liu, L; Liu, YX; Liu, JK; Chen, XX; Yao, JM	Highly sensitive, breathable and durable E-textiles integrated by graphene ink via scalable aerodynamics assisted screen printing	CELLULOSE 2022, 29 (8): 4661- 4671.	• 6.123 (2021);	• 大类(升级版) (2022) 材 料科学 [2] Top 期刊;	J Article	WOS:000 77924280 0001
3	Li, Z; Gong, WL; Chen, X; Liu, L; Meng, RJ; Ding, YH; Yao, JM	Sustainable cationic cellulose for highly efficient flocculation of Kaolin suspension	CELLULOSE 2021, 28 (17): 11097- 11108.	• 6.123 (2021);	<ul> <li>大类(升级版) (2022) 材 料科学 [2] Top 期刊;</li> <li>大类(升级版) (2021) 材 料科学 [2] Top 期刊;</li> </ul>	J Article	WOS:000 70259980 0006

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